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INSTALLATION INSTRUCTIONS

PART NUMBER: **CBM-300-4647-2829**
FOR: 2023+ Ford F250/350/450 Super Cab
EFFECTIVE: 3.27.2025

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

1. **LOCATION** (See Diagram below):

Run masking tape, **as shown using the measurements in the diagram below**, from POINT A to POINT B. Press tape against the vehicle, making sure that the tape is straight from POINT A to POINT B. **Repeat on other side of vehicle.**



(Crew Cab is shown in image to the left. However, the Crew Cab, Quad Cab, and Regular Cab have the same "measure-ups". Please note that the Moldings themselves are different lengths but use the same "measure ups.")

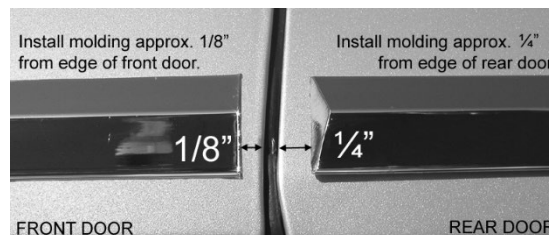
2. **CLEAN AND PREP:**

Clean the surface where the molding is to be installed using the alcohol pads enclosed for proper installation of Chrome Body Side Molding. Wipe off excess residue with a clean cloth. Next, apply the **Pro Bond** promoter.

TEMPERATURE: Where cooler temperatures prevail, make sure the molding is at room temperature. The recommended metal surface temperature of the vehicle should be at least 75°F/24°C for proper installation. If the surface is cold, use a heat gun to warm before proceeding with installation.

PROMOTER: Supplied is a crush swab **Pro Bond** self-applicator. Squeeze the applicator until you feel the applicator "crush". When the applicator becomes wet on the end, it is ready for use. Quickly apply a thin coat of **Pro Bond** below the masking tape line, no further than 1 1/4" below the tape. Be careful not to go lower than 1 1/4" as **Pro Bond** could dull the paint surface. Wait for the coat of **Pro Bond** to dry before applying molding.

DIAGRAM B:
(Starting Point)



3. **INSTALLATION (IMPORTANT):**

Before starting, see Diagram B as to where to start applying molding. Next, completely peel off all of the liner from back of molding, making sure all red liner is removed from molding. **DO NOT TOUCH** the exposed adhesive with your fingers as the installation is being done.

4. **AFTER THE MOLDING** has been installed, use a soft cloth and apply pressure along the entire length of the molding to insure proper adhesion.